



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4131-041
Job Sheet 180491



Part No: D4131-041

Job Qty: ~~1 ea~~ **3**

Part Name: Manifold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,4 IPP Rev:A 10.10.06 new issue DD verf:EC IPP Rev:B 11.09.26 AS PER REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Large Fab-2		<i>PLC 18-07-13</i>
100	Large Fab	4 pcs	7/20/18	7/20/18	0.00	6.06	Large Fab 1		
110	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC9		<i>E2</i>
120	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC5		<i>E2</i>
124	Small Fab	4 pcs	7/20/18	7/20/18	0.00	0.48	Small Fab-6		<i>DAS 38</i>
126	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC5		<i>DAS 38</i>
130	Packaging	4 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2		<i>JUL 1 2018</i>
140	QC21-SA	4 Ea	7/20/18	7/20/18	0.00	0.00	QC21		<i>JUL 1 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4131-1	Front Plate	4 Ea (1 ea)	90-Start up Operation	<i>5061205</i>
D4131-3	Base	4 Ea (1 ea)	90-Start up Operation	<i>5061208</i>
D4131-5	Side Plate	8 Ea (2 ea)	90-Start up Operation	<i>5061189-1 5091076-1</i>
D4131-9	Label Plate	4 Ea (1 ea)	124-Small Fab	<i>5064808</i>
MS20615-3M3	Rivet	8 Ea (2 ea)	124-Small Fab	<i>F124859-40</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4131-1	4	6	0
	D4131-3	4	6	0
	D4131-5	8	1	0
124-Small Fab	D4131-9	4	10	0
	MS20615-3M3	8	1,792	0

Part Specifications

Specifications could not be found.



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S091574



Part: D4131-041

Job No: 180491

Serial No/Batch: S091574

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/13/18